### DEPARTM INT OF ENVIRONMENTAL MANAGEMENT

IPEM cust.

## **INDIANAPOLIS**

### OFFICE MEMORANDUM

DATE:

July 25, 1986

TO:

21a (\* 1 0) 111 4326

RCRA File

THRU:

Richard Strongsデゲタ

FROM:

Bruce Kizer

Compliance Monitoring Section

SUBJECT: Enforcement Follow-up Inspection

Design and Manufacturing-Absocold Corporation

1767 Sheridan Street

Richmond IND 087032207 EPA Region 5 Records Ctr.

On June 6, 1986, I conducted an inspection of the above-mentioned facility to determine their compliance in regard to a March 17, 1986, Notice of Violation (V-287). Design and Manufacturing-Absocold Corporation's response indicated this facility had been closed and sold.

This inspection revealed Sanyo Corporation had taken control of the property. Mr. Randy Kincaid, Maintenance Supervisor, provided me with a tour of the facility. Sanyo Corporation is continuing some of the same operations previously operated by Design and Manufacturing-Absocold Corporation. The generation of methylene chloride from cleaning foam injection guns and toluene from a painting process were still in operation.

Several 55-gallon drums (six) were observed along the east dock of the Absocold building. Two of these drums had labels identifying the contents as spent methylene chloride generated by Design and Manufacturing-Absocold Corporation. Mr. Kincaid stated Sanyo Corporation would properly dispose of these drums.

Although a complete inspection was not conducted, it was apparent from my conversation with Mr. Kincaid that Sanyo Corporation lacked several components needed for compliance with 320 IAC 4.1 (contingency plan, personnel training, marking and dating of hazardous waste containers).

Based on the information gathered, Design and Manufacturing-Absocold Corporation no longer has control of this facility. All wastes generated had been removed except for the above-mentioned drums of methylene chloride. It appears that Sanyo E & E Corporation has assumed ownership and responsibility for this property. The Sanyo E & E Corporation (Mr. Kincaid) was notified by telephone of the change of ownership requirments (notification form mailed to the company) and that a complete RCRA inspection of the facility may be conducted to evaluate their compliance with the hazardous waste regulations (320 IAC 4.1 and 40 CFR 260-265).

## ENFORCEMENT INSPECTION REQUEST

Cause/Case No.: V-287 Request Date: 5-20-	(Completed by Enforcement)
Evaluation Type:	
Inspection (Next Evaluation)	Date: $86/6/6$ (Completed by
Evaluation Comment:	Inspector)
(attached) were reviewed for a reflect the degree of compliant.	e inspection, the terms of the Order compliance. The following statements nce at the time of the inspection:
2. See Trip	raport
3.	
4.	
5.	
6.	
7.	
8.	
9.	
10.	
Additional remarks on Reverse?	Inspector's Name
Yes No	Date of Report

Attachment

#### STATE BOARD OF HEALTH

#### **INDIANAPOLIS**

#### OFFICE MEMORANDUM

RCRA File

DATE: March 5, 1986

THRU: Richard Strong 8149

FROM:

TO:

D. Bruce Kizer DBX

Compliance Monitoring Section

SUBJECT: Inspection of D and M Corporation-Absocold Corp

1767 Sheridan Street Richmond, Indiana IND 087032207

On January 23, 1986, I conducted an inspection of the above-mentioned facility. Mr. Paul Fuller, Lab Supervisor, represented the facility.

The pre-inspection file audit revealed very little information. Their federal notification was not on file. The 1983 annual report indicated they were a large quantity generator of toluene and methylene chloride. A contingency plan had been reviewed at D and M's request. The facility had not previously been inspected.

Mr. Paul Fuller provided me with a tour of the facility. D and M Corporation and Absocold Corporation have the same owner and are located on the same property. Absocold Corporation manufactures small refrigerators. Waste generated is from the cleaning of equipment used to inject foam insulation between the walls of the refrigerator. After each unit is injected with foam, the gun is cleaned by spraying methylene chloride into a 55-gallon drum. Absocold also generates a nonhazardous hydraulic oil from injection molding machines. D and M Corporation manufactures small dishwashers. Processes utilized include metal washing and coating, steam cleaning, painting, and vinyl coating. The metal washing and coating (iron and zinc phosphate) generate rinses which are discharged to the city sewer (the phosphate solutions are not discarded) and a sludge from the bottom of the phosphate tank. The painting generates spent toluene from the cleanup of equipment. Spent toluene is collected in 5-gallon buckets at the paint booths and transferred to 55-gallon drums for accumulation. The vinyl coating generates a nonhazardous sludge from the application of primer coat prior to vinyl coating.

D and M Corporation is closing operations at the Richmond plant. Several operations have been removed or are no longer operating. These operations include a porcelain operation, a spray applied etching and Ni plating system, a methylene chloride stripping operation, and a wastewater treatment system. A small quantity of Ni filter sludge remained on-site at the filtering system. This sludge was reported to have been previously disposed of at the Richmond Sanitary Landfill.

Violations cited during the inspection include, waste determination, manifest deficiencies, personnel training, and incomplete emergency equipment lists.

Based on the information gathered during this inspection, D and M Corporation-Absocold Corporation is a generator of hazardous waste. I recommend a Notice of Violation be issued to address the deficiencies cited during the inspection.

DBK/cl cc: Enforcement Section Mr. Norman J. Gray

Paul Fuller 317/ 962-417/

#### PREINSPECTION FILES AUDIT CHECKLIST

			L	plated  BY:	614185 122186 5 Kizeve
COM LOC	PANY:	Leagn & Mg. Corp ale : 1762 Sheridan St. Richmond	socold	Cosp.	
		<u>VD/O87/032/207</u> 5) <b>TT</b> SDUI (CIRCLE)			
Α.	4.	FEDERAL NOTIFICATION ON FILE? FEDERAL PART A ON FILE? CLOSURE PLAN REVIEWED? CONTINGENCY PLAN REVIEWED? ANNUAL REPORT REVIEWED?  FERRE	YES	<u>NO</u>	NA

#### B. NOTIFICATION DATA

1. Waste codes listed:

NoTification Not on File

#### C. WASTE APPROVAL INFORMATION:

1. List waste amounts and landfill approved

None on file

ת	FEDEDAI	DADT	Α.	CTATE	DADT		(Handling	Codec	١
υ.	FEUERAL	LVVI	Α.	SIMIE	LVVI	Λ	(nanuring	Coues,	,

( Resolve Differences During Inspection/Visit)

		FEDERAL			STATE		
		CODE	AMT	UNIT	CODE	AHT	UNIT
1			NA				
2			ζν,,				
3							
4							
5							
E.	CLOS	SURE/POST-C	LOSURE (check a	gainst fed/	state part	A) NA	
	1.	closure c	ost:	<del></del>	post	-closure cost:_	
	2	ANY CLOSE	D UNITS Y/N; I	f yes, desc	ribe:		
	3	FINANCIAL	ASSURANCE FILE	ED Y/N; If per next filing			
F.	COMP	LIANCE HIS	TORY /}	ot preve	oasles en	ispected	
	1	Date of 1					/
	2	list oll		ot octions/	CO NOV I	OW, BY TYPE & D	A THE '
	2	LISC AII	past enforcemen	it actions(	SO, NOV, L	ow, bi lire & D	MIE)
	3		solved enforcem				

4 List any compliance schedules items not as yet completed: (include due dates)

NA

G. COMMENTS

annual report information 1983 (506)

Reclaimed Energy

Spend toluene Foos- 9980#

Environmental Processing Since (OH)

Spirit Tolieno Foos- 13425-#

Pand FOUS 13800#

Chemical Solvent (OH)

Spent Methylene Chlorids F002 4/1799#

Contingency plan was submitted for comment march 29, 1985. Response was sent april 29, 1985 listing deficiencies of 1 address of emergency everal. 2. incomplete list of spill contral equip. 3. outline of equip capabilities 4. alternate evacuation routes.

NOTE: IDENTIFY COMMENTS BY SPECIFIC AREA (i.e. closure, compliance). These will be the things to look for during the inspection visit.

### Generator RCRA Inspection Report

EPA Identification Number: $\mathcal{I}$	ND 0820	32205
Installation Name: Design 4	Mdg., Corp Absoco	old Corp.
Location Address: 1363 S		
city: Richmond, IN	ZIF	
Date of Inspection: 1/23/16		
Person(s) interviewed *	Title	Telephone
Paul Fuller	Lab Supervisor	317/962-457/
Inspector(s)	Agency	Telephone
Bruce Kiza	ISBH / DLAC	317/243-5082
Does this facility have any pro a Part A permit application? I description below!!!		
		<del></del>
<del></del>	······································	

<sup>\*</sup> Please identify correspondence contact

1. Verify EPA I.D. No		<del></del>	
2. Type of Facility (	G, T, TSD) based on	n inspection $\underline{\mathcal{C}}$	2
<ol> <li>Type of Operation, Size of Operation. (hazardous or non-</li> </ol>	Concentrate on pr		
Manufacture refri	gustons and du	churchen. Pro	cesso utilized
are mital washing	and coating wit	I Iron & Zine p	hosphete, painting,
etering, N. platene	, ringl conting	, Joan insul	ation Solvent
are used to clean	painting iques	and the equip.	used in injecting
the form insulation	. A methylene (	ploride strip	tank has been removed
Also a spray appli	d preedain oper	atini has been	dipentinued. A Ni
plating solution is fill	ued generations an	FOOD sludge. U	UNT studge is landful
4. Hazardous Waste Streams/EPA #	Source	<u>Rate</u>	Disposition
spent Tolune / Foos	part washing	100fol/yr.	Reclaimed Energy
10 11 11	painting	11,750p/yrc	// //
spent Methylene Chloride/Fo	, ,	50,600p/VR	Chemical Solvards
idli Sudge X EOOB	Modating	2/3 dram / month	Richmond Land Sill
Alkaline cleaning solutions	. •	?	CITY SEWER
& RINSE WATER BEDS			
5. Exempted/Excluded F	azarđous Waste Str	eams and Reason fo	or Exemption

	6. Hazardous Waste On-Site Sport McThylene Chloride	Amount 15 deums	How Stored	<del></del>
2	Sput Tolione Ni Silter Sludge	2 /· ?	<u> </u>	pres - see photo
	7. Is the Annual Report 8. List Transporters Us  Superior Oil	sed by the Compar	. ^	
	Coal Ash Al polishing Dust Vingl purve studge	hocles  polishus  vinyl coating	1KREGU/AUL 169,000 Ton/yr ?	Richmond Landfull
	Non-Hazardous as Cla	olations (Open I	Dumping, Dumping	
				,

11. Additional Comments
L& M corp and Absocold Corp. are two superate corp.
in two superate buildings located on the same prosperty and
owned by the same prent company. De M corp is closing
operations in Richmond and moving to Connersvillo. Absorb
will remain at Richmond unless the entire plant is sold.

## Manifest Requirements:

1)		the operator have copies of the manifest available review?	
		CFR 262.40 (320 IAC 4.1-10-1)	
2)	Ехал	nine manifests for shipments in past 6 months. Indicat coximate number of manifested shipments during that per	riod 9
3)	info	the manifest forms examined contain the following ormation: (If possible, make copies of, or record ormation from, manifest(s) that do not contain the cical elements).	3/8/85 - 1/9/86
	40 C	FR 262.21 (320 IAC 4.1-8-1)	
	a.	Manifest document number?	$\sim$
		(A sequential number for all manifests before September 20, 1984 and a five digit unique number after September 20, 1984.)	<del></del>
	ъ.	Name, mailing address, telephone number, and EPA ID number of generator?	<u></u>
	c.	Name, telephone number $(4.1-14-3)$ and EPA ID Number of Transporter(s)?	<u></u>
	đ.	Name, Address, telephone number (4.1-14-3) and EPA ID Number of designated permitted facility?	<u> </u>
	e.	The description of the waste(s)(DOT shipping name, DOT hazard class, DOT identification number)?	
	f.	The total quantity of waste(s) and the type and number of containers loaded?	<u> </u>
	g.	Required certification?	<u></u>
	ħ.	Required signatures?	<u> </u>
	i.	EPA hazardous waste number (4.1-14-3)?	
Sail	acke	d a 5 digit unique number useng ASBOI and	Smos typo numbers.
3 <u>&lt;)</u> 2	Impro	pa DOT description should be Methyles	e Chlorido, ORM-A,
l	JN 15	93 (see copy of MANISESTS)	

4)	-	ortable exceptions: CFR 262.42 (320 IAC 4.1-10-3)
	a.	For manifests examined in (2) (except for shipments within the last 35 days), enter the number of manifests for which the generator has NOT received a signed copy from the designated facility within 35 days of the date of shipment.
	ъ.	For manifests indicated in (4a), enter the number for which the generator has submitted exception reports (40 CFR 262.42)  (320 IAC 4.1-10-3) to the Regional Administrator.
۲,	<b>7.</b>	
5)	haza	required, are placards available to transporters of
		TRANSPORTER Supplied
		•
INT	ERNAT	TIONAL SHIPMENTS:
1)	40 (	the installation imported or exported hazardous waste?  CFR 262.50 (320 IAC 4.1-11-1)  answered Yes, complete the following as applicable.)
	a.	Exporting hazardous waste; has a generator:
		i. Notified the administrator in writing?
		ii. Obtained the signature of the foreign consignee confirming delivery of the waste(s) in the foreign country?
		iii. Met the Manifest requirements?
	b.	Importing hazardous waste; has the generator met the manifest requirements?
<del></del> .		

RECORDKEEPING AND REPORTING	RE	CORD	KEEPING	AND	REPO	DRTI
-----------------------------	----	------	---------	-----	------	------

1)	Has the generator made a proper hazardous waste determination for all solid wastes generated at the facility?  40 CFR 262.11 (320 IAC 4.1-7-2)	
2)	Are all test results and analyses needed for hazardous waste determinations retained for at least three years?  40 CFR 262.40 (320 IAC 4.1-10-1)	<u> </u>
3)	Has the generator submitted biennial reports and exception reports as required?  320 IAC 4.1-10-2 and 320 IAC 4.1-10-3	<u></u>
4)	Are weekly inspections of container accumulation areas and daily and weekly inspections of tank storage areas done at the facility?  40 CFR 262.34(a)(1) (320 IAC 4.1-9-5) referencing 265.174  (320 IAC 4.1-23-5) for containers and 265.194  (320 IAC 4.1-24-4) for tanks	<u> </u>
	Are these inspections documented?	
<i>].</i>	Failed To determine Ni felter sludge	

7)	7) Do personnel training records required by reference in 40 CFR 262.34 (320 IAC 4.1-9-5) include:		
	a.	Job titles for the positions related to HWM 40 CFR 265.16(d)1 (320 IAC 4.1-16-7)	
	ъ.	The name of the employees filling each job title?	
	c.	Job descriptions including the required skills, education, or other qualifications and the duties of the personnel assigned to the position?  40 CFR 265.16(d)2 (320 IAC 4.1-16-7)	
	d.	Description of both introductory and continuing training required for each job?  40CFR 265.16(d)(3) (320 IAC 4.1-16-7)	
	e.	Records of training required in (d)? 40 CFR 265.16(d)4 (320 IAC 4.1-16-7)	
	f.	Did facility pesonnel receive the required training including:	
		i) classroom or on the job	
		ii) within 6 months of hire	
		iii) annual review of training?	
	g.	Are <u>all</u> training records maintained for current personnel and for at least three years for former employees?  40 CFR 265.16(e) [320 IAC 4.1-16-7(e)]	
Per	O001/X	el terining records for Three supervisor positionis are	
mai	nteus	ied by the facility. Instructionis for handling hozardou	
Was	to	was reviewed by plant personnel but does not meet the	
		3 requirements and is not documented. (copy attacked)	

## CONTINGENCY PLAN AND EMERGENCY PROCEDU. 3 [as required by reference in 40 CFR 262.34 (320 IAC 4.1-9-5)]

YES NO NI

1)		the Contingency Plan contain the following rmation:	
	a.	The actions facility personnel must take to comply with 265.51 (4.1-18-2) and 265.56 (4.1-18-7) in responto fires, explosions, or any unplanned release of haza waste? (If the owner has a Spill Prevention, Control, and Countermeasures (SPCC) Plan, he needs only to amend that plan to incorporate hazardous waste management provisions that are sufficient to comply with the requirements of this Part (as applicable).	
	ъ.	Arrangements agreed by local police departments, fire departments, hospitals, contractors, and State and local emergency response teams to coordinate emergency services pursuant to <a href="265.37"><u>265.37</u></a> (4.1-17-7)?	<u> </u>
	c.	Names, addresses, and phone numbers of all persons qualified to act as emergency coordinators?  40 CFR 265.52(d) (320 IAC 4.1-18-3)	<u></u>
	d.	A list of all emergency equipment at the facility which includes the location and physical description of each item on the list and a brief outline of its capabilities?  40 CFR 265.52(e) (320 IAC 4.1-18-3)	
	e.	An evacuation plan for facility personnel where there is a possibility that evacuation could be necessary? (This plan must decribe signal(s) to be used to begin evacuation, evacuation routes, and alternate evacuation routes.)  40 CFR 265.52(f) (320 IAC 4.1-18-3)	<u> </u>
2)	Emerg	gency Coordinator:	
	a.	Is the facility Emergency Coordinator identified? 40 CFR 265.52(d) (320 IAC 4.1-18-3)	<u> </u>
	<b>b</b> .	Is coordinator familiar with all aspects of site operation and emergency procedures?  40 CFR 265.55 (320 IAC 4.1-18-6)	<u> </u>
	c.	Does Emergency Coordinator have the authority to carry out the Contingency Plan?  40 CFR 265.55 (320 IAC 4.1-18-6)	<u>v</u>
List	Ton	by has fire extinguaters needs to add spee	nklus, P.A.,
<u> </u>	et o	in pack, eye wash, absorbent, etc.	

## Preparedness and Prevention [as required by reference in 40 CFR 262.34 (320 IAC 4.1-9-5)]

		YES NO NI
1)	Has the owner or operator attempted to make arrangements with local authorities in case of an emergency at the facility?  40 CFR 265.37 (320 IAC 4.1-17-7)	<u> </u>
2)	Are copies of the Contingency Plan available at the site and local emergency organizations?  40 CFR 265.53 (320 IAC 4.1-18-4)	<u> </u>
		·
3)	Emergency Procedures	
	If an emergency situation has occurred at this facility, has the Emergency Coordinator followed the emergency procedures listed in 40 CFR 265.56 (320 IAC 4.1-18-7)?	<u>wa</u>
		<del></del>

## PHYSICAL FACILITY INSPECTION

## Preparedness and Prevention:

Part 265 Subpart C as required by 262.34 (320 IAC 4.1-9-5)

1)	Main	tenace and Operation of Facility
	а.	Is there any evidence of fire, explosion, or release of hazardous waste or hazardous waste constituent?  40 CFR 265.31 (320 IAC 4.1-17-2)
2)		equired, does the facility have following equipment:
	a.	Internal communications or alarm systems?
	ъ.	Telephone or 2-way radios at the scene of operations?
	c.	Portable fire extinguishers, fire control, spill control equipment and decontamination equipment?  40 CFR 265.32(c) [320 IAC 4.1-17-3(c)]
	d.	Are water hoses, foam equipment, automatic spinklers or water spray equipment available?  40 CFR 265.32(d) [320 IAC 4.1-17-3(d)]
		· · · · · · · · · · · · · · · · · · ·

3)		ing and Maintenace of Emergency	
	a.	Has the owner or operator established testing and maintenace procedures for emergency equipment?  40 CFR 265.33 (320 IAC 4.1-17-4)	<u> </u>
	<b>b</b> .	Is emergency equipment maintained in operable condition?  40 CFR 265.33 (320 IAC 4.1-17-4)	<u> </u>
4)	imme	owner or operator provided diate access to internal alarms? needed)  40 CFR 265.34(a) (320 IAC 4.1-17-5)	<u> </u>
5)	space protection decompose for manage	the owner or operator maintain adequate aisle e for inspections, movement of personnel, fire ection equipment, spill control equipment, and ntamination equipment? (This applies to access this equipment to reach hazardous waste gement areas)  FR 265.35 (320 IAC 4.1-17-6)	<u> </u>
3a	) Te	sting procedures for fire extengishers only	
······································			
	-		

#### PRE-TRANSPORT REQUIREMENTS:

			YES NO	NI
1)	Is waste packaged in accordance (required prior to movement of had 40 CFR 262.30 (320 IAC 4.1-9-1)	-		<u>~</u>
2)	Are waste packages marked and late DOT regulations concerning hazard (Required for movement of hazard 40 CFR 262.31-261.32 (320 IAC 4.3	dous waste materials? ous waste off-site)		<u>~</u>
				·
3)	On-site accumulation of generated	1 hazardous wastes.		
	a. Is the container clearly man accumulation date? 40 CFR 262.34 (320 IAC 4.1-9		<u>v</u> _	
	b. Are <u>all</u> containers visible f 40 CFR 262.34(a)(2) (320 IAC		<u></u>	
	c. Have more than 90 days elaps inspected in (a)? 40 CFR 262.34 (320 IAC 4.1-9			
	d. Do wastes remain in accumula 90 days? 40 CFR 262.34 (320 TAC 4.1-9		NA	
	e. Is each container and tank l with the words "Hazardous Wa 40 CFR 262.34 (320 IAC 4.1-9	abeled or marked clearly		
			<del></del>	
			<u></u>	

## Use and Management of Containers

## 40 CFR 265 Subpart I as required by <u>262.34 (320 IAC 4.1-9-5)</u>

		YES NO NI
1)	Are containers in good condition? 40 CFR 265.170 (320 TAC 4.1-23-1)	<u></u>
2)	Are containers compatible with waste in them?  40 CFR 265.172 (320 IAC 4.1-23-3)	<u>~</u>
3)	Are containers managed to prevent leaks?  40 CFR 265.173(b) (320 IAC 4.1-23-4)	<u> </u>
4)	Are containers stored closed? 40 CFR 265.173(d) (320 IAC 4.1-23-4)	<u>_</u>
5)	Are ignitable and reactive wastes stored at least 15 meters (50 feet) from the property line? (Indicate if waste is ignitable or reactive).  40 CFR 265.176 (320 IAC 4.1-23-6)	<u> </u>
6)	Are incompatable wastes stored in separate containers? (If not the provisions of 265.17(b) apply) 40 CFR 265.177(a) (320 IAC 4.1-23-7)	<u>~</u>
7)	Are containers of incompatible waste separated or protected from each other by physical barriers or sufficient distance?  40 CFR 265.177(c) (320 IAC 4.1-23-7)	<u> </u>
8)	If required, are the following special requirements for ignitable, reactive, or incompatible wastes addressed?  40 CFR 265.17(a) (320 IAC 4.1-16-8)	
	a. Special handling?	<u> </u>
	b. No Smoking signs?	<u> </u>
	c. Separation and protection from ignition sources?	<u> </u>
9)	Does the container storage area have adequate aisle space so that containers can be inspected for leaks or deterioration without moving the containers during the inspection (about 2.5 feet)?	
	320 IAC 4.1-23-4(c)	<u> </u>

## <u>Tanks</u>

# 40 CFR 265 Subpart J as required by <u>262.34 (320 IAC 4.1-9-5)</u>

		YES	<u>NO</u>	NI
1.)	Are tanks used to store only those wastes which will not cause corrosion, leakage or premature failure of the tank?  40 CFR 265.192(b) (320 IAC 4.1-24-2)			
2)	Do uncovered tanks have at least 60 cm (2 feet) of free-board, or dikes or other containment structures? 40 CFR 265.192(c) (320 IAC 4.1-24-2)			
3)	Do continuous feed systems have a waste-feed cut-off?			
4)	40 CFR 265.192(d) (320 IAC 4.1-24-2) Are reactive & ignitable wastes in tanks protected or rendered nonreactive or non-ignitable? Indicate if waste is ignitable or			
5)	reactive. (If waste is rendered non-reactive or non-ignitable, see treatment requirements.)  40 CFR 265.198 (320 IAC 4.1-24-6)  Has the owner or operator observed the National Fire Prote Associations buffer zone requirements for tanks containing reactive wastes?  40 CFR 265.198(b) (320 IAC 4.1-24-6)		able	 or
	Tank capacity:gallons  Tank diameter:feet			
	Distance of tank from property line	f	eet	
	(See table 2-1 through 2-6 of NFPA's "Flammable and Combus Code -1977" to determine compliance.)	table I	Liqui	is
6)	If required, are the following special requirements for ignitable, reactive, or incompatible wastes addressed?  40 CFR 265.17(a) (320 IAC 4.1-16-8)			-
	a. Special handling?			
	b. No Smoking signs?			
	c. Separation and protection from ignition sources?			
	<u> </u>			-

DRAW A SITE MAP; identify site of all hazardous waste activity, i.e. accumulation areas, storage areas, treatment areas, etc.

